



VMC EQUIPMENT RECORD

Date

Serial Number: 7 0 1 2 6 2 6

Box Number: 1 5 2

Machine Model Number

- VMC5 VMC10 VMC15 VMC20 VMC40 VMC40HT VMC3016 VMC3016HT
 VMC4020 VMC4020HT VMC6030 VMC8030 OTHER 1587
 (XY) SCALES (Z) SCALE SINGLE PHASE

ACCESSORY CHECK LIST

- Rotary Table.
 Make _____
 Model # _____ S/N _____
 Tail Stock
 Chuck 3 jaw 6 jaw
 5-C collet assembly
 4th Axis Prewire
 5th Axis Prewire
 4th Servo Controller Disconnect
 4th & 5th Servo Controller Disconnect
 Hydraulic Brake, Single
 Hydraulic Brake, Double
 Spray Mist
 Telephone Modem
 Memory Expansion(s) 166k 422k
 5C Indexer Interface
 M-Function card only
 M-Function with custom cable
 Null Modem Cable
 RS-232 Cable Noise Immune FT _____
 TS-27 Probe

- MP-12 Probe
 CAT-40
 BT-40
 Tool Changer 16 21 30 None
 15,000 RPM Spindle
 28" Extended Z-Axis
 Extended Column _____ inches
 Extra Work Light
 Rigid Tapping
 Hydro Sweep™
 Pallet Changer
 High Speed CPU
 Graphics
 32MP Control
 Coolant Through the Spindle
 Graphite Restraint Package
 Remote MPG
 VMC10 with Tool Changer or Sheet metal
 T814 Single Phase Transformer
 Other _____
 Other _____

CNC-88HS CONTROLLER BOARDS AND LOCATIONS			
SLOT NUMBER	CIRCUIT BOARD DESCRIPTION	CIRCUIT BOARD PART NUMBER	EPROM VERSION
1	Chiller Control		
2			
3			
4			
5	Main CPU	1400-0	
	Program Module	1600-1	V94.1P.3
	Expanded Memory		
	External High Speed BUSS	1730-11	
6			
7	Graphics	1420-4	V111.1P.5
8	1030 Interface	1030-1B	
9	X Axis Controller	1010-4	V70.0D
10	Y Axis Controller	1010-4	V70.0E
11	Z Axis Controller	1010-4	V70.0D
12	B Axis Controller		
13	A Axis Controller		
14	Spindle Controller	1010-4	V72.1X
15	Clock	1020-0	
16	M Function	1050-3A	
17	Mill Interface	1040-2A	

BACKLASH SETTINGS			
AXIS	CENTER	NEGATIVE	POSITIVE
X	10	10	10
Y	10	10	10
Z	12		
B	1		
A	1		
Scale / Resolver			

INVERTER INFORMATION
MANUFACTURER: KAWASAKI
MODEL NUMBER: K1100L10HP
31297175 4554-175-V15

VOLTAGE 240